

Date: Wednesday, 25/06/2008 10:38:15 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE
Job Number	: 40026	Part Number	: PB6743001157
Estimate Number	: 12065	Drawing Number	: B6743001 PAGE35
P.O. Number	:	Project Number	: N/A
This Issue	: 25/06/2008 S.O. No. :	Drawing Revision	: B1
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type : MACHINED PARTS	Due Date	: 02/07/2008 Qty: 10 Um: Each
Previous Run	: 40026		
Written By	: <u>J. Menard</u>		
Checked & Approved By	:		
Comment	: Est A 05.07.20 New issue KJ/JLM		
	: Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1000W188

6061T6 TUBE 1.00 X .188W



Comment: Qty.: 0.2712 f(s)/Unit Total : 2.7122 f(s)

6061T6 TUBE 1.00 X .188W

Turn as per Dwg B67-43001

Dwg Rev: B1

Material: 6061-T6 tubing 1.00" X 0.188" wall (QQ-A-200/8 or QQ-A-225/8)

(M6061T6T1.00W.188)

Identify for B67-43001-157

Deburr

Batch: M 108452

DOOSAN LATHE

2.0

DOOSAN LATHE



Comment: Doosan Lathe

1- Turn as per Folio FA588 Rev: B1 & Dwg B67-43001-1 Rev: B1

2-Deburr per dwg B67-43001-1

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.F. 08/06/28

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *RF F.*

MF 08-07-09

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

RELEASED
#06-01-20

① -157 TUBE
MATERIAL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000

② -131 TUBE END CAP
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

① -137 LOCKING SLEEVE
MATERIAL: 1.00 O/D X .065 WALL, 6061-T6, WH-1-700/6
SCALE 2.000
JCM

① -127 HANDLE ARM
MATERIAL: .875 OD X .125 WALL, 6061-T6, QQ-A-200/8
SCALE 1.000

① -129 TUBE HANDLE
MATERIAL: .875 OD X .125 WALL 6061-T6, QQ-A-200/8
SCALE 1.000

① -133 CLEVIS
MATERIAL: .875 RND, 6061-T6, QQ-A-200/8
SCALE 2.000
JCM

PREMIER AVIATION, INC.
2020 Aviation Parkway, Grand Prairie, Texas 75051
DATE: 08/11/81 BY: JCM
DJSUV8 867-43001
SCALE: 1/16" = 1" 35 45

ORIGINAL

